¹⁰⁸⁹-**¹⁰⁹²**

Synthesis of Unnatural Amino Acids via Suzuki Cross-Coupling of Enantiopure Vinyloxazolidine Derivatives

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ABSTRACT

(*^R* **and** *^S* **)-**r**-Amino alcohols and** r**-amino acids, including 4-methoxyhomophenylalanine, with a variety of unnatural side chains have been synthesized via palladium-catalyzed cross-coupling Suzuki reactions. The key building blocks 1 and 2, synthesized from the common achiral precursor 2-butene-1,4-diol, were made enantiopure utilizing a** *Pseudomonas cepacia* **lipase-catalyzed kinetic resolution. The optimal conditions** for the Suzuki cross-coupling and the subsequent oxidations of the resultant α -amino alcohols are described.

Nonproteinogenic α -amino acids have been widely used as synthetic building blocks and display interesting biological properties.¹ Analogues of homophenylalanines,² such as 4-methoxyhomophenylalanine (40),^{2e,3} have received particular attention as constituents of potential pharmaceuticals. A methodology to the synthesis of α -amino acids and α -amino alcohols, of both *R* and *S* epimers and containing a variety of unnatural side chains was desired. Recently Taylor and co-workers published the synthesis of unnatural α -amino acids utilizing palladium-catalyzed Suzuki crosscoupling.4 Similar work has been the focus of this laboratory; however, the protocol disclosed in this Letter offers significant advantages in terms of coupling efficiency and diversity: specifically, the synthesis and use of (*R*)*-* and (*S*)-**1** and -**2**, the development of cross-coupling methodology compatible with aryl triflates and nitrogen heterocycles, and facile oxidation protocols.

Compounds **1**⁵ and **2**⁶ have previously been prepared and exploited as versatile intermediates. The Suzuki crosscoupling reaction of these compounds would constitute an efficient synthesis of unnatural α -amino acids through direct introduction of functional groups to the amino acid moiety. Our synthesis of (R) - and (S) -1 and (R) - and (S) -2 is illustrated in Scheme 1. Commercial grade *cis*-butene-1,4 diol (**3**) was converted to bis-imidate **4**. ⁷ Treatment of this material with $PdCl_2(CH_3CN)_2$ afforded the unexpected oxazoline **5** presumably via a π -allyl mechanism.⁸ Hydrolysis

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a (a) CCl₃CN, KH, 90-93%; (b) PdCl₂(CH₃CN)₂, THF, 85%; (c) i. 6 N HCl; ii. Boc2O (**6**), Cbz2O (**7**), 55%-65% (two steps); (d) PS-30 lipase, isopropenyl acetate, 38-46% (94%-99% ee); (e) KCN, 93% MeOH; (f) DMP, acetone, $BF_3·Et_2O$, quantitative.

of the somewhat volatile **5** proceeded best under acidic conditions. Subsequent protection of the resultant amine salt with either Boc₂O or $Cbz_2O¹⁰$ under biphasic conditions afforded compounds 6^{11} or 7, respectively.¹² Kinetic resolutions of these compounds were achieved with *Pseudomonas* $cepecia$ (Amano PS-30) lipase in $CH₂Cl₂/isopropenyl acetate.$ For the *N*-Boc protected **6**, the kinetic resolution was stopped at 50% completion to afford **10** in 46% chemical yield with $[\alpha]^{20}$ _D -28.5 (*c* 1.0, CHCl₃) [lit.⁵ⁱ [α] ²⁵_D -30.5 (*c* 1.2, $CHCl₃$]. Treatment of 8 with KCN followed by 2,2-

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(8) In our hands Overman rearrangement of the bisimidate **4** under reported conditions^{7a} resulted in incomplete conversion of starting material. Under more forceful thermal rearrangement conditions, significant losses were incurred due to charring and the formation of **⁵**'HCl

which sublimed at 180 °C. The structure of this material was verified by treatment of **5** with a dry ether solution of HCl which yielded a crystalline product with identical spectroscopic properties. Overman rearrangement (heating, K_2CO_3 to neutralize acidic species)⁹ likewise resulted in only partial conversion of starting material **4**.

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dimethoxypropoane (DMP) afforded *S*-(1), $[\alpha]^{20}$ _D -17.0 (*c* 1.4, CHCl₃) [lit.⁵ⁱ $\lceil \alpha \rceil^{20}$ _D -17.1 (*c* 1.2, CHCl₃)]. Similar treatment of 10 with DMP resulted in (R) -1, $[\alpha]_{D}^{20}$ +17.2 (*c* 1.2, CHCl3). The kinetic resolution of the *N*-Cbz protected **7** proved more difficult and required termination at 40% conversion to obtain **11**, or at 60% conversion to obtain **9** with high enantioenrichment. Compound 11 displayed $[\alpha]^{20}$ _D -32.3 (*c* 1.0, CHCl₃) [lit.^{12g} [α]²⁵_D -32.1 (*c* 3.1, CHCl₃)]. Treatment of **9** with KCN resulted in the epimer of **11** with $[\alpha]^{20}$ _D +31.2 (*c* 1.0, CHCl₃). The analogous (*S*)-2 and (*R*)-2 were obtained by similar treatment with DMP.

With the key building blocks **1** and **2** in hand, we embarked on the investigation of conditions for hydroboration of **1** and coupling with *p*-bromoanisole (Table 1) en

route to 4-methoxyhomophenylalanine (**40**). Hydroboration of **1** in THF at rt proved to be exceedingly slow, and considerable starting material was present even after 24 h. However, when the reaction was run in toluene at 80 $^{\circ}C$, the starting material disappeared completely within $15-30$ min (entry 6).

With this satisfactory result, a wide variety of crosscoupling conditions were explored (Table 1). Our experiments indicate that a biphasic toluene/3.2 N NaOH system

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Table 2. Suzuki Coupling of (*R* and *S*)-3-(*tert*-Butoxycarbonyl)-2,2-dimethyl-4-vinyloxazolidine

at elevated temperature and with $Pd(PPh₃)₄$ as catalyst resulted in maximum yields. Under these reaction conditions a variety of aryl halides and triflates including nitrogen heterocyles13c underwent Suzuki cross-coupling with good to excellent yields (Table 2).

With a variety of protected chiral amino alcohol derivatives in hand, ways to convert these to amino acids were sought. Compounds **12a** and **17a** were chosen as representative examples (Scheme 2). The isopropylidene moiety was first removed using PPTS. Subsequent oxidation with various agents including PDC,^{14a} Jones,^{14b} O₂/Pt,^{14c} TPAP,^{14d} and $CrO₃/H₅IO₆^{14e}$ gave either no reaction or a complex mixture of products. TEMPO^{14h} proved to be a capricious oxidant

which afforded no reaction in acetone¹⁴ⁱ but delivered the aldehyde smoothly in toluene/ H_2O ;^{14g} subsequent oxidation by NaClO₂ resulted in a modest yield of amino acid. A twostep procedure consisting of Sharpless $RuCl₃$ oxidation¹⁴ⁱ to the aldehyde stage followed with $NaClO₂$ treatment to obtain the amino acid 34 gave the best result.^{14f} However, even these conditions resulted in modest yields and were not general. As a more robust system was deemed necessary, the *N*-Cbzprotected analogues (Table 3) were examined. Compounds

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 a (a) i. PPTS, MeOH, 24 h; ii. RuCl₃, H₅IO₆, CCl₄/CH₃CN; (b) i. TEMPO, NaOCl; ii. NaClO₂; (c) 1 M Jones reagent; (d) i. Dess-Martin/THF; ii. NaClO₂, NaH₂PO₄; (e) H₂, Pd/C.

17b, 20b, and **30a** were oxidized efficiently with 1 N Jones reagent.14b These conditions, however, afforded low yields in the cases of analogues protected with *N*-Boc or analogues containing activated aromatic rings such as **29a** and **12a/b**. Only analogues with alkyl-substituted aromatic groups were stable to the 1 N Jones reagent.

Dess-Martin oxidation of compound **29a** to the aldehyde stage followed by $NaClO₂$ treatment afforded the optically pure amino acid **38** in excellent yield. Compound **12b** after identical oxidation was fully deblocked to afford 4-methoxyhomophenylalanine (40) in excellent yield: $[\alpha]^{20}$ _D -43.4 (*c* 0.1, 5 M HCl) [lit.^{3a} for (S)-40 α ²⁵_D +42.2 (*c* 0.1, 5 M HCl)].

In summary, a concise method for the preparation of diverse α -amino alcohols and α -amino acids in both enantiomeric series from readily available achiral starting materials has been developed. Included in the analogues is 4-methoxyhomophenylalanine, a compound of current interest. The precursor vinyl amino alcohols and vinyl oxazo**Table 3.** Suzuki Coupling of (*R* and *S*)*-* 3-(Benzyloxycarbonyl)-2,2-dimethyl-4-vinyloxazolidine

lidines were obtained via lipase-catalyzed kinetic resolutions. Key in this convergent approach was Pd-mediated Suzuki cross-coupling.

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Supporting Information Available: Experimental procedures and full characterization for all compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

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